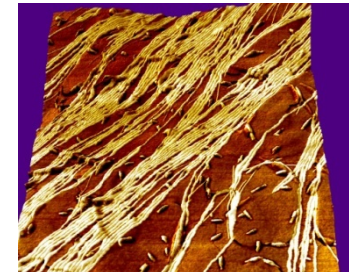
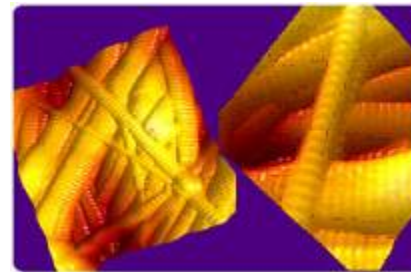
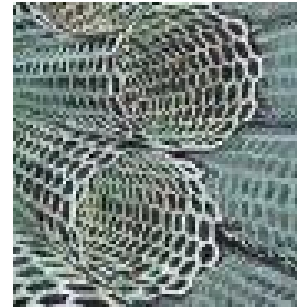


# Agilent Technologies

## Metrology Needs for Nano-EHS An Instrument Manufacturers Perspective

Prepared for

Environmental, Health and Safety  
Issues in Nanomaterials 2008



Presented by:

Craig Wall Ph.D.  
Product Manager – Agilent AFM,  
Nanomeasurements Division

June 9-10, 2008

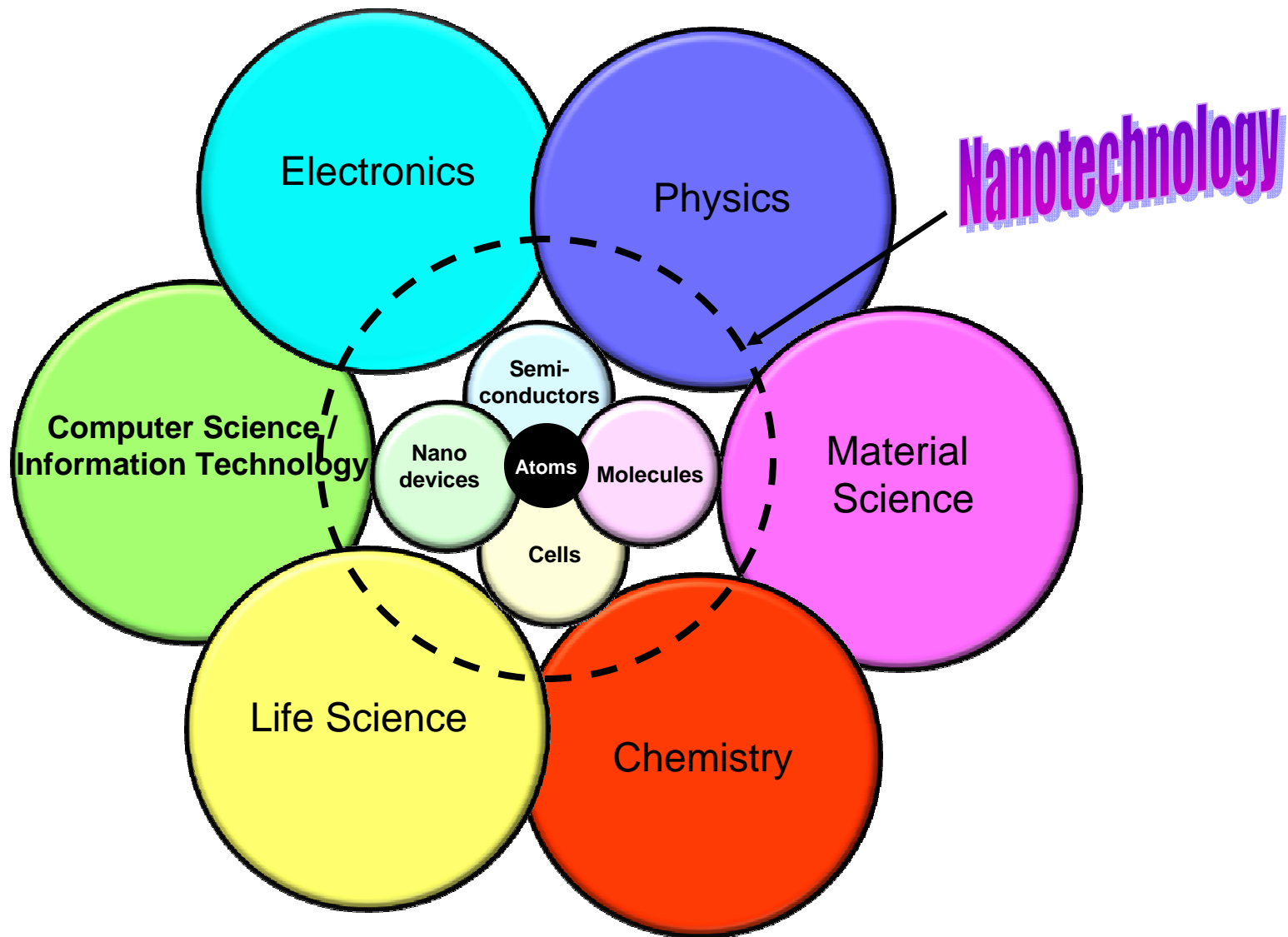
# Perspective as an instrument manufacturer of metrology and characterization equipment

- 1- What should I measure (geometry, chemical composition/reactivity, isomers/chirality, physical properties) that is relevant to addressing nano-EHS needs
- 2- What standards should I use to calibrate my instruments and compare results
- 3- What models are appropriate for in vitro and in vivo diagnostics and how do they relate to question #1
- 4- Because of the nano-nature of the materials what are relevant dosimetry/workplace exposure monitoring methods
- 5- What models are appropriate for product life cycle/product use with respect to consumer exposure and how do they relate to questions #1-3

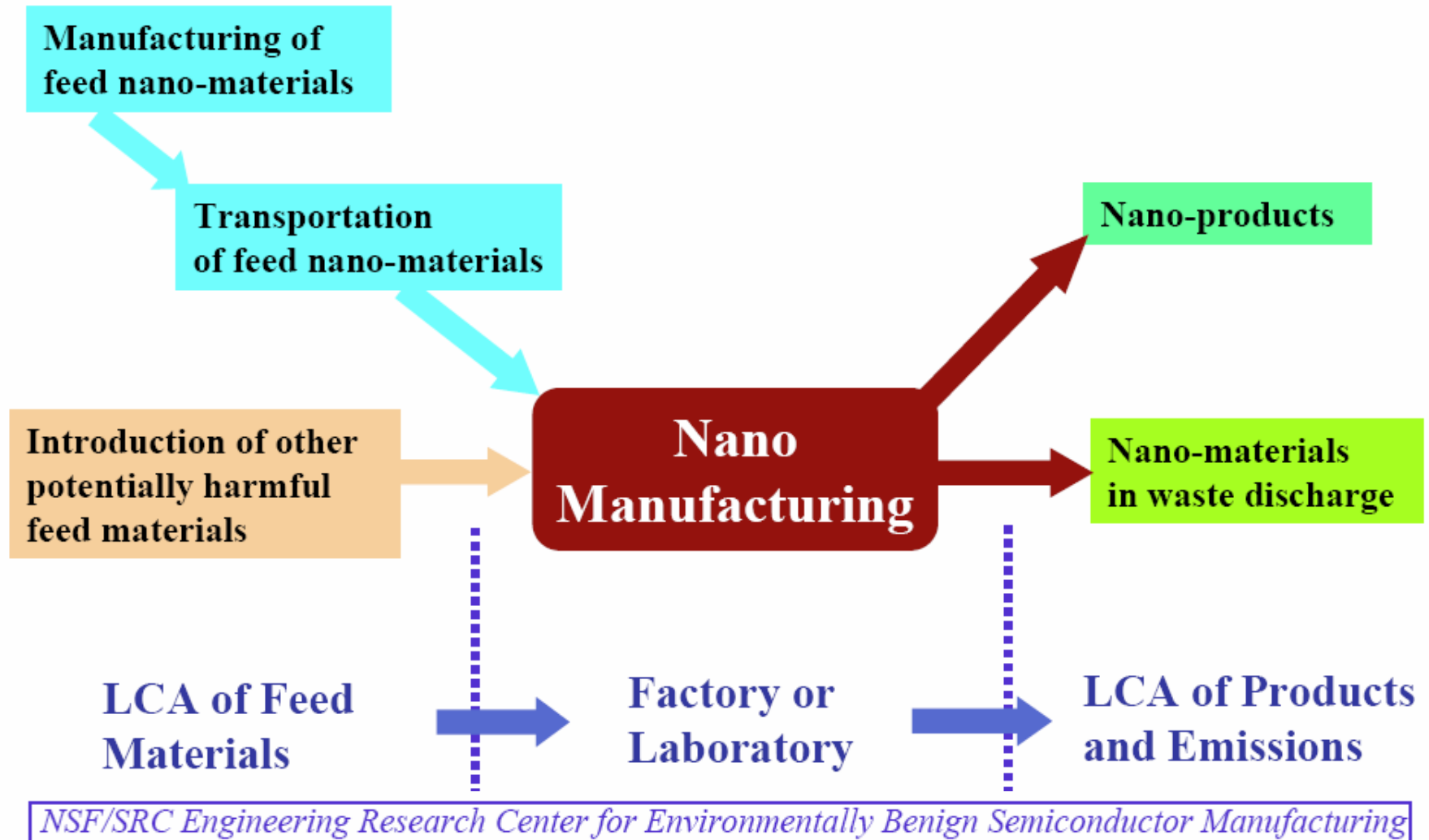
Answering these questions will allow Agilent and other instrument manufacturers to provide a necessary link in the nano-EHS chain.

The ability to precisely measure and predict the effects of nanomaterials on the safety, health, and the environment at the subnanoscale and molecular scale will ensure human safety and enhance quality of life.

# Nanotechnology – Spanning the Disciplines



# Nanotechnology in Semiconductor Manufacturing



# Nanomaterials in the workplace

## Nano-particles & organic contaminants

- adsorption, concentration, facilitated transport

## Nano-particles & toxic metals

- adsorption, concentration, facilitated transport

## Nano-particles & Acids and bases

- surface hydroxylation/activation

## Adsorbed organics & adsorbed metals

- complexation, retention of contaminants

## Nano-pores & trace level toxic volatiles

- Kelvin effect, pore condensation

# Nanomaterials in the News

To see whether nanotubes mimic asbestos' toxicological behavior, Donaldson's team injected 50 µg of MWNTs into the abdominal cavity of mice and observed their effect on the mesothelial layer of cells that line the cavity.

They found that when MWNTs were straight and longer than 20 µm, they caused the same type of inflammation and granuloma, or scar formation, as asbestos. The response is predictive of mesothelioma, Donaldson says, although no such cancer was observed in this study. In contrast, shorter MWNTs, tangled nanotube aggregates, and nanoparticulate carbon black didn't cause any inflammation or granuloma formation, further indicating that the toxicity is a function of size and shape, not chemistry (Nat. Nanotechnol., DOI: 10.1038/nnano.2008.111).

Chemical & Engineering News May 26, 2008 Volume 86, Number 21 p. 9

# Nanomaterials in the News

Alderson and other speakers at the conference noted that a major problem FDA and other regulatory agencies have is that these nanomaterials have different toxicity characteristics than the same chemical composition has in bulk forms. This is changing the paradigm for how toxicity is measured, according to several speakers. For nanomaterials, it is not only the mass of the dose that determines the toxicity, but also probably the surface area of the particles, the particles' surface charges, and even their solubility, the speakers explained.

These differences are not just theoretical, Scott E. McNeil said at the conference. McNeil, director of the Nanotechnology Characterization Laboratory for the National Cancer Institute, said his group is studying nanomaterials that might be used against cancers because of their interesting surface chemistry and the multifunctional capabilities of multiple surface charges on particles.

There is still much to learn about how these nanoparticles react, McNeil said. "It is a daily occurrence in our labs that one of our standard assays doesn't work because of the unusual properties of these materials."

This unusual behavior is one of FDA's concerns because the agency relies on bioassays to determine a product's safety, Alderson said. One of FDA's major questions is about the biocompatibility of nanomaterials and whether the in vitro and in vivo tests the agency relies on will remain valid.

Chemical & Engineering News March 17, 2008 Volume 86, Number 11 pp. 32-34

# Capabilities and Barriers

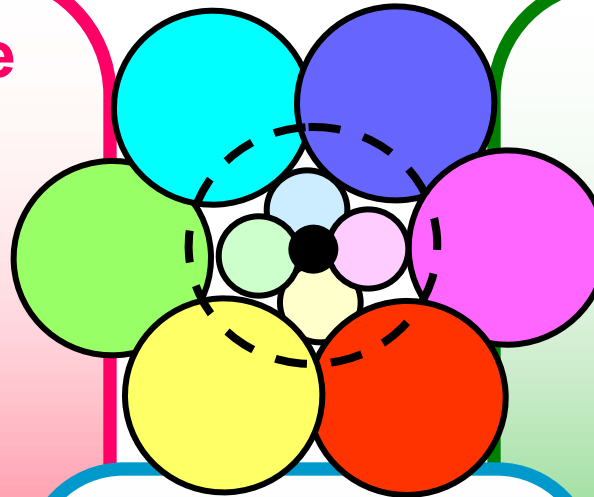
## Individual Particle Techniques

Microscopy  
(SPM, SEM, TEM)

Nanoprobe (multi-probe)

EDS, WDS

Electron Diffraction



## Ensemble Techniques

Photon based Spectroscopy  
(FT-IR, RAMAN, NMR)

X-ray  
(scattering, spectroscopy)

Mass Spectrometry

Reverse Chromatrography

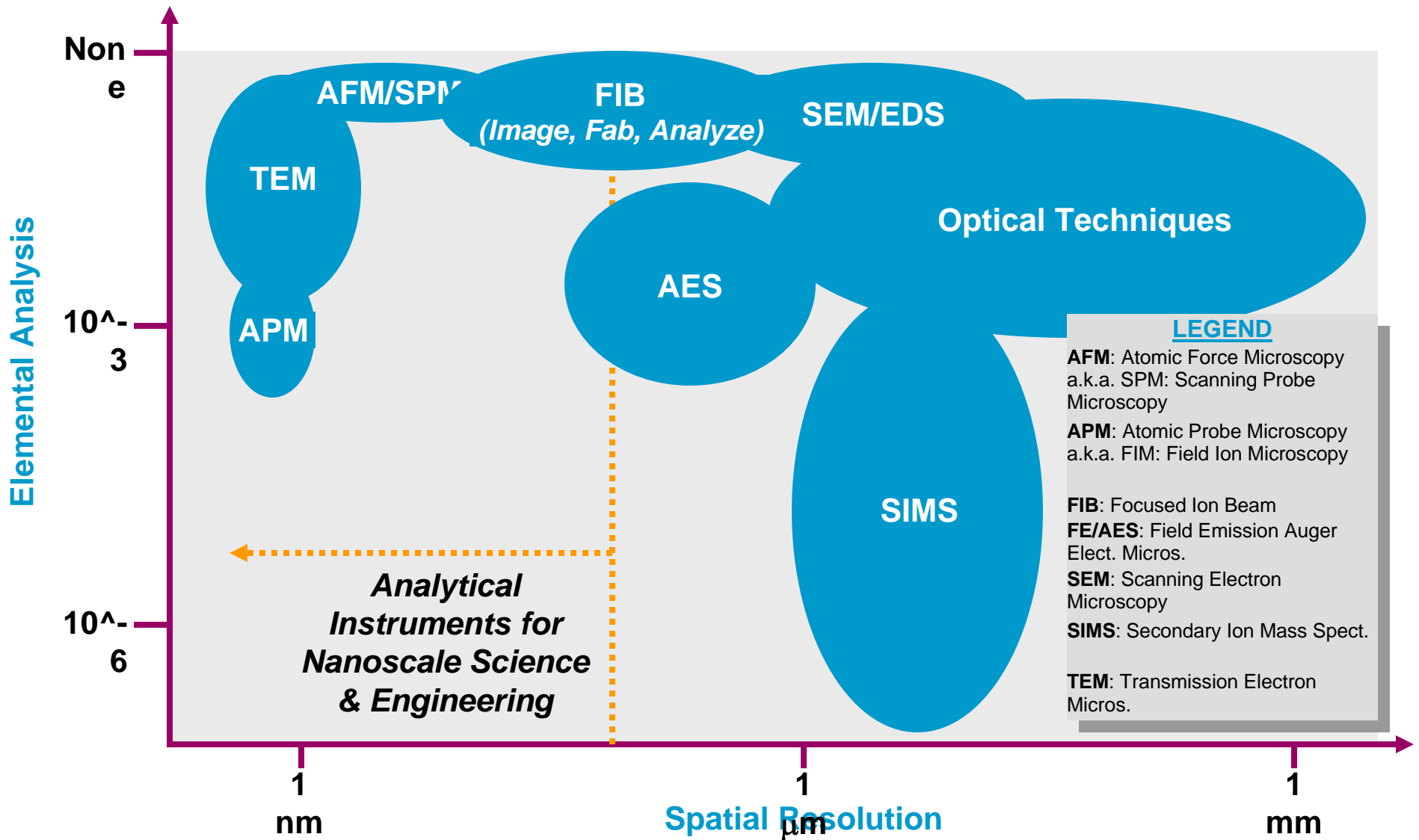
## Metrology Standards

3-DCharacterization Standards

Dispersion and Distribution  
Interfacial Interactions  
Interphase Properites

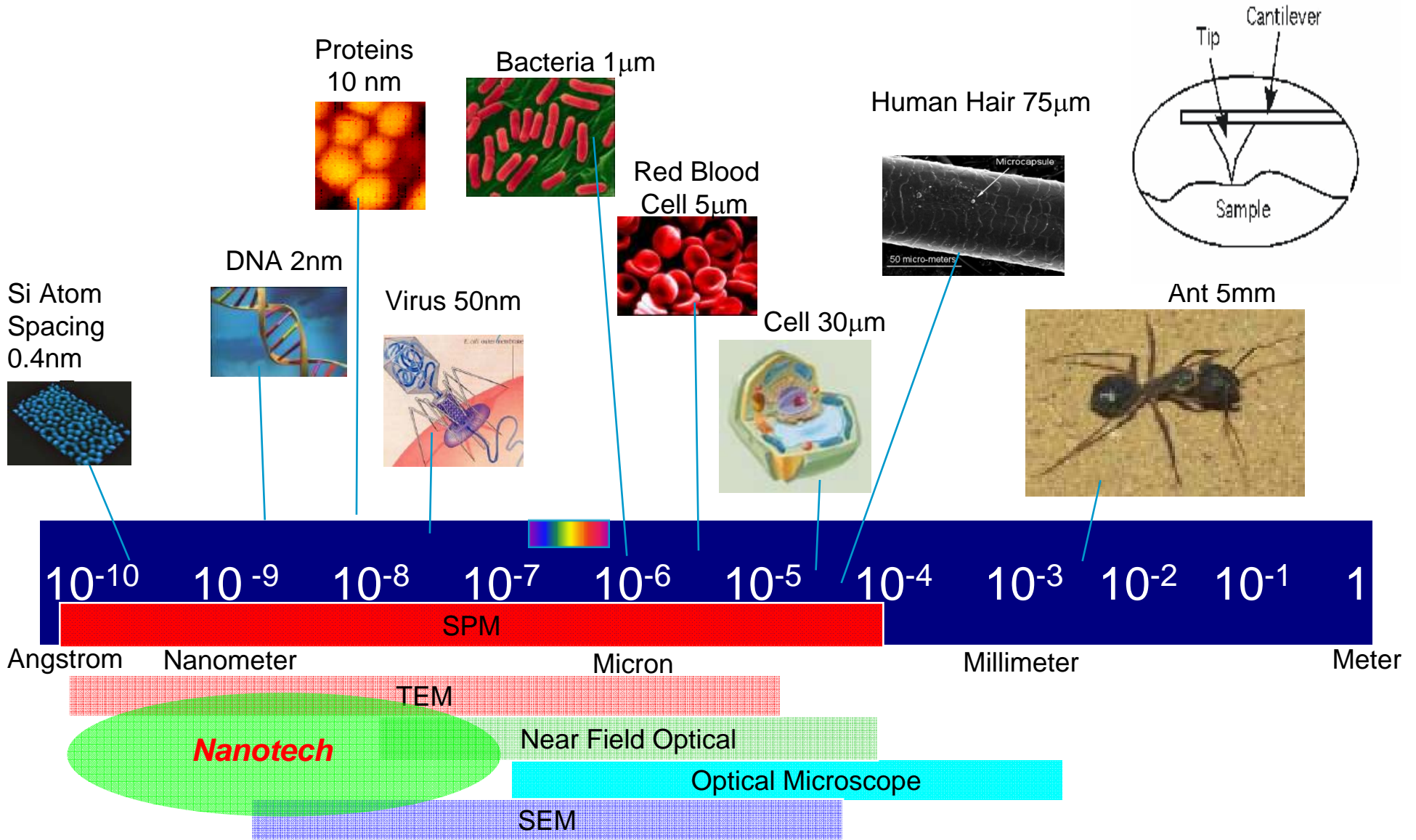


# The Nano-Analytical Tool Universe

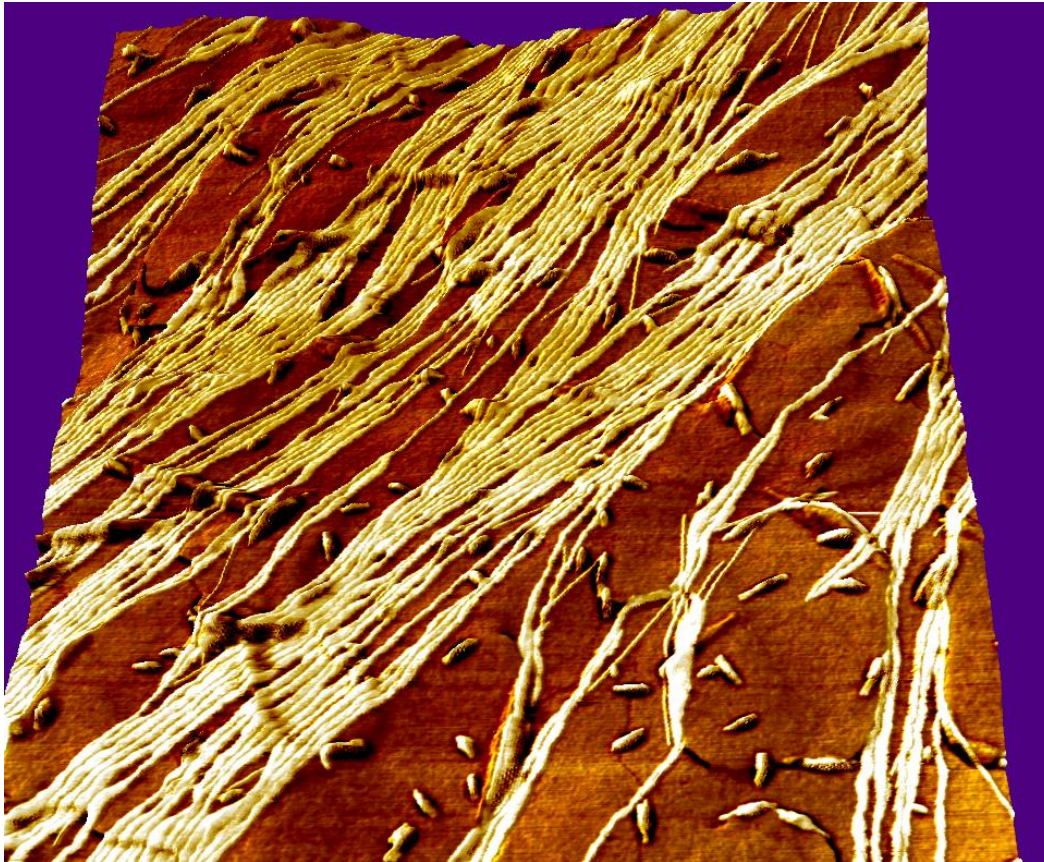


Source: Modified from Charles Evans & Associates, Analytical Resolution versus sensitivity diagram.

# Imaging Techniques: Scales

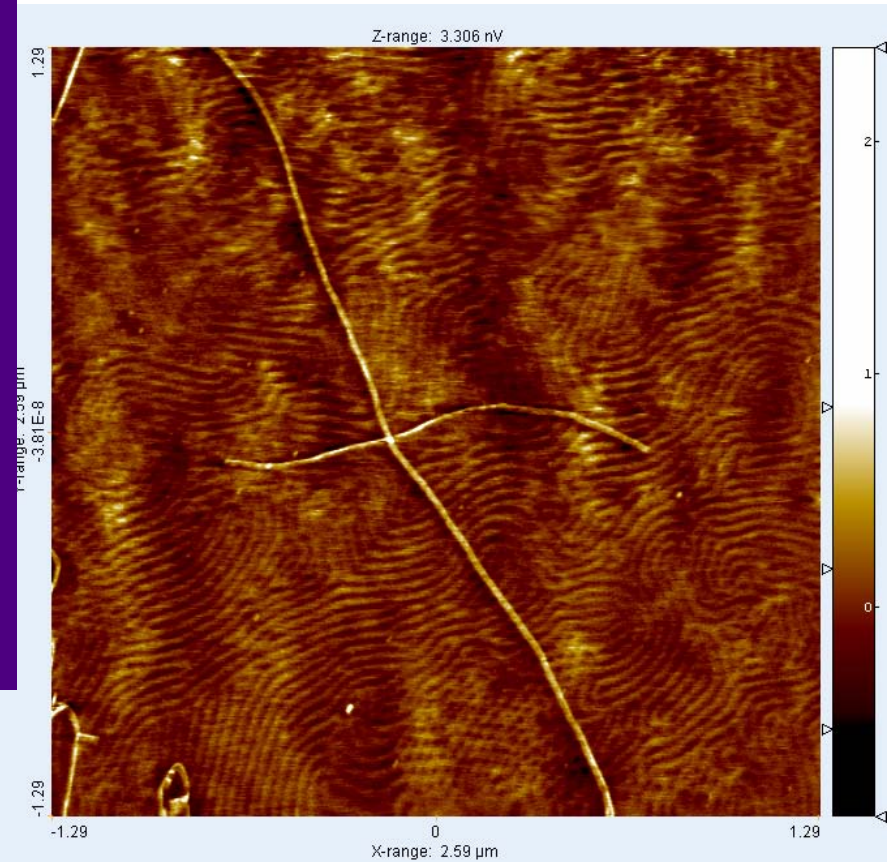


# SPM Microscopy



**SWCNT Cast From Solution**

**70:30 Reactively blended SEBS:PP**



# NMR and RAMAN Spectroscopy

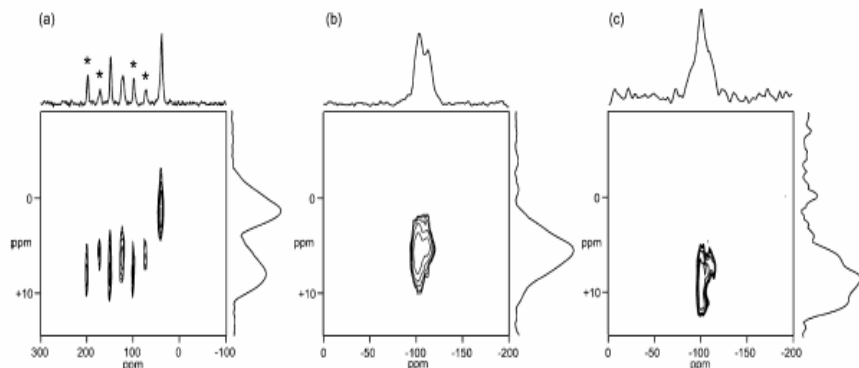


Figure 6. (a) Part of a WIM-24 high-resolution proton-carbon-13 correlation spectrum of the P4VP/silica nanocomposite recorded with the parameters described in the text and carbon-13 (top) and proton (right) skyline projections. Spinning sidebands are marked in the carbon-13 projection with asterisks. (b) Part of a LG-CP high-resolution proton-silicon-29 correlation spectrum of the dried pristine Nyaacol silica sol recorded with the parameters described in the text and silicon-29 (top) and proton (right) skyline projections. (c) As for part b but for the P4VP/silica nanocomposite recorded with the parameters described in the text and silicon-29 (top) and proton (right) skyline projections.

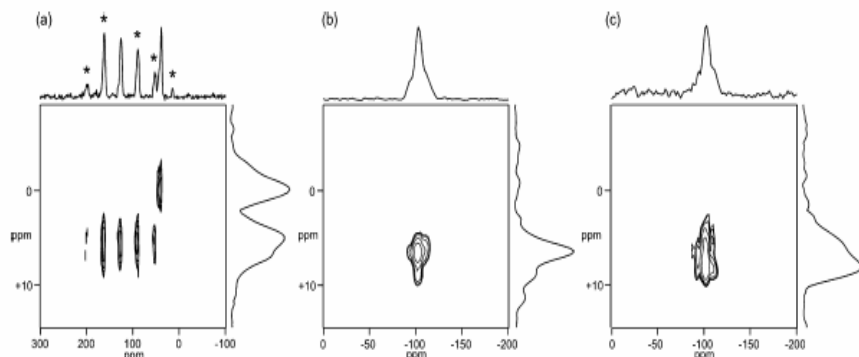


Figure 7. (a) As for Figure 6a but for the PS/silica nanocomposite. (b) As for Figure 6b but for the dried pristine IPA-ST sol. (c) As for Figure 6c but for the PS/silica nanocomposite.

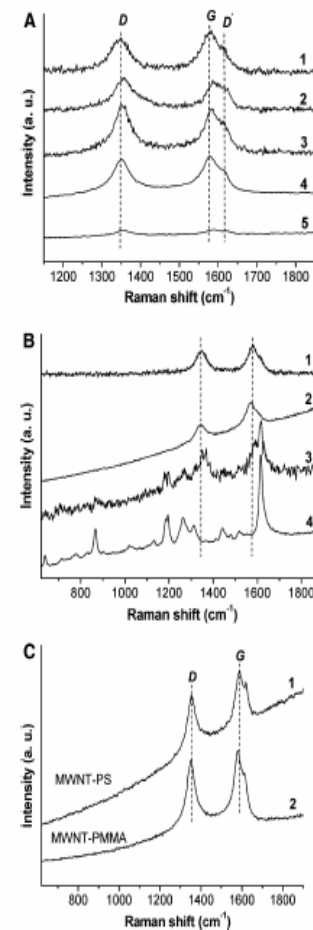
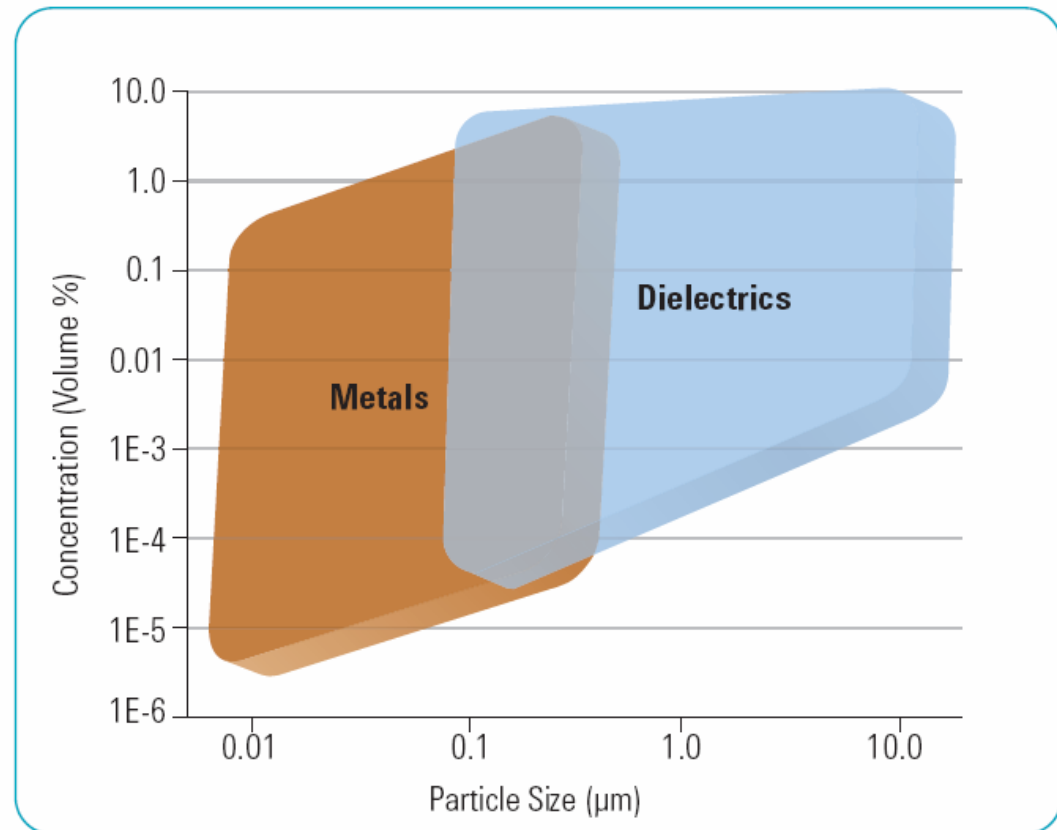


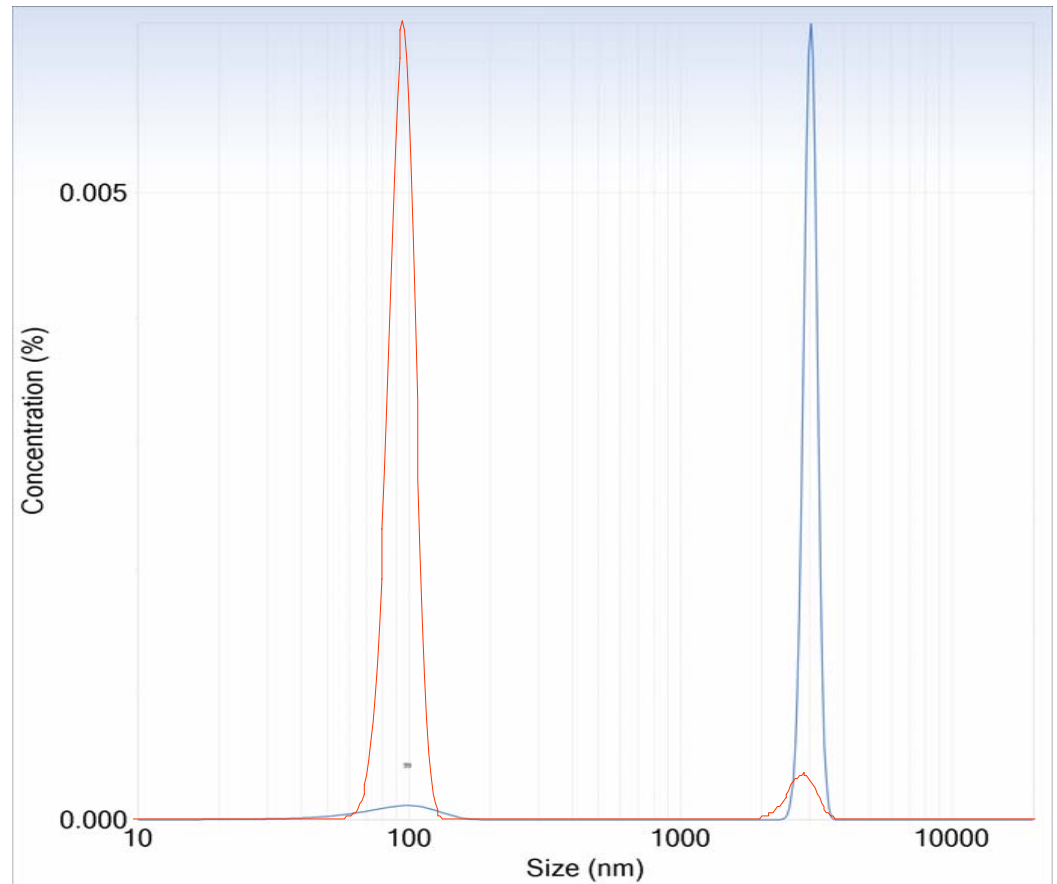
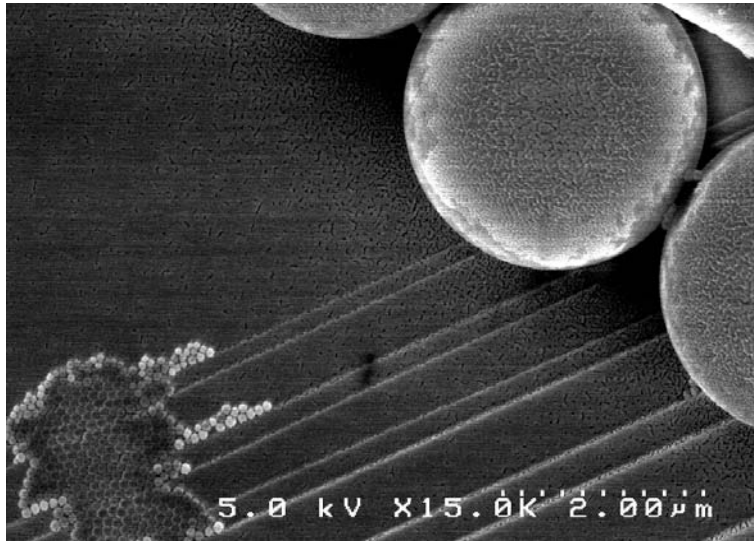
Figure 7. (A) Raman spectra of crude MWNTs (1), MWNT-COOH (2), MWNT-NH<sub>2</sub> (3), NTPU1 (4), and NTPU3 (5). (B) Raman spectra of crude MWNTs (1), mixture sample Mix-1 with 30 wt % of polyurea (2), mixture sample Mix-2 with 72 wt % of polyurea (3), and neat polyurea (4). (C) Raman spectra of MWNT-PS with 85 wt % of polystyrene (1) and MWNT-PMMA with 80 wt % of PMMA (2).

# Particle Size Analysis

1. Improve particle size resolution
2. Wide range of particle size and concentration
3. Fast – measurements in seconds

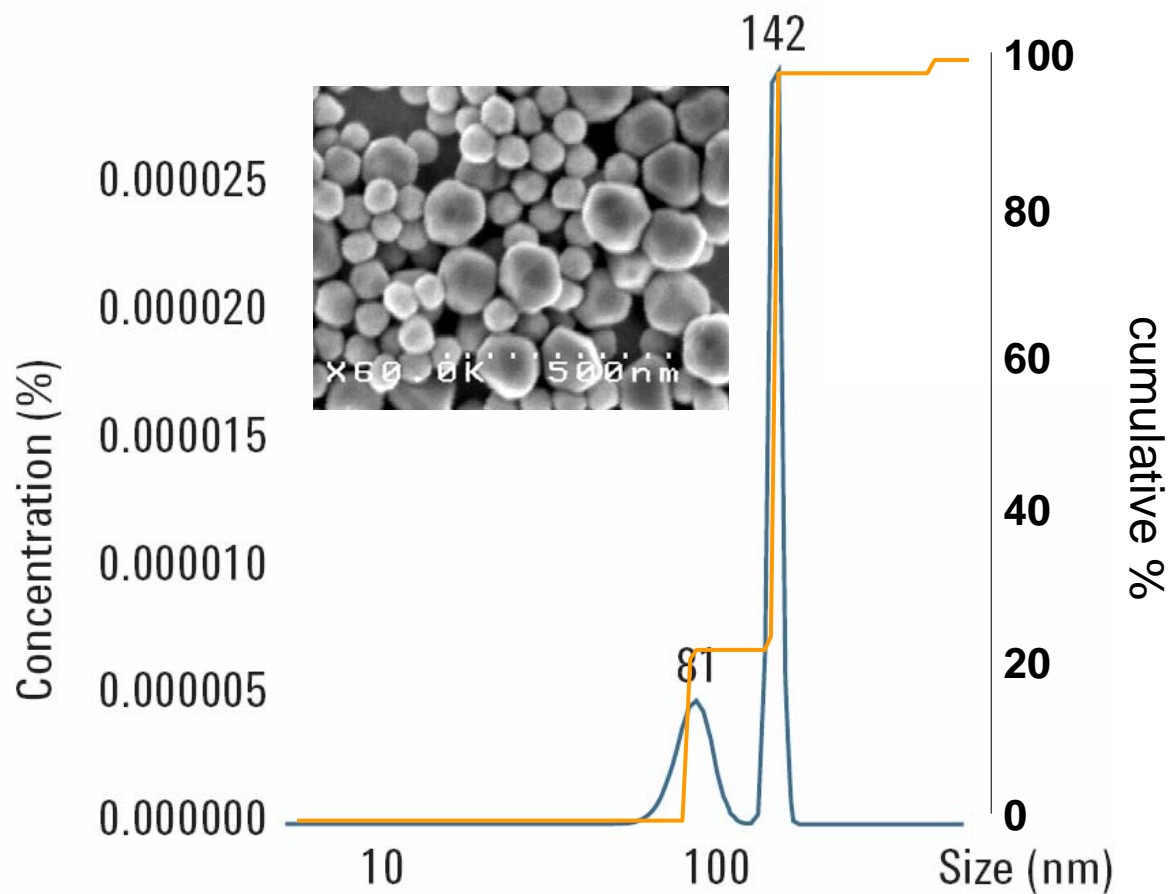


# Small mode detection



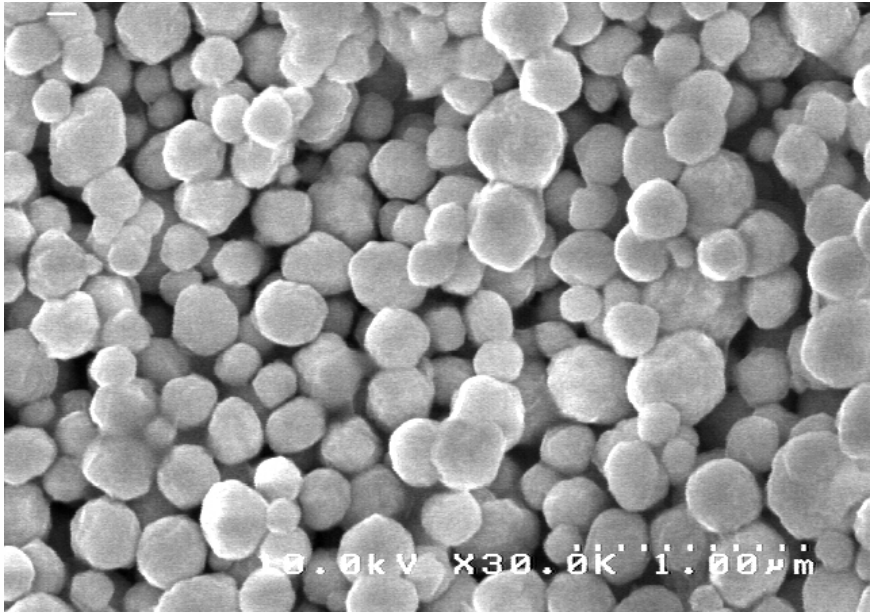
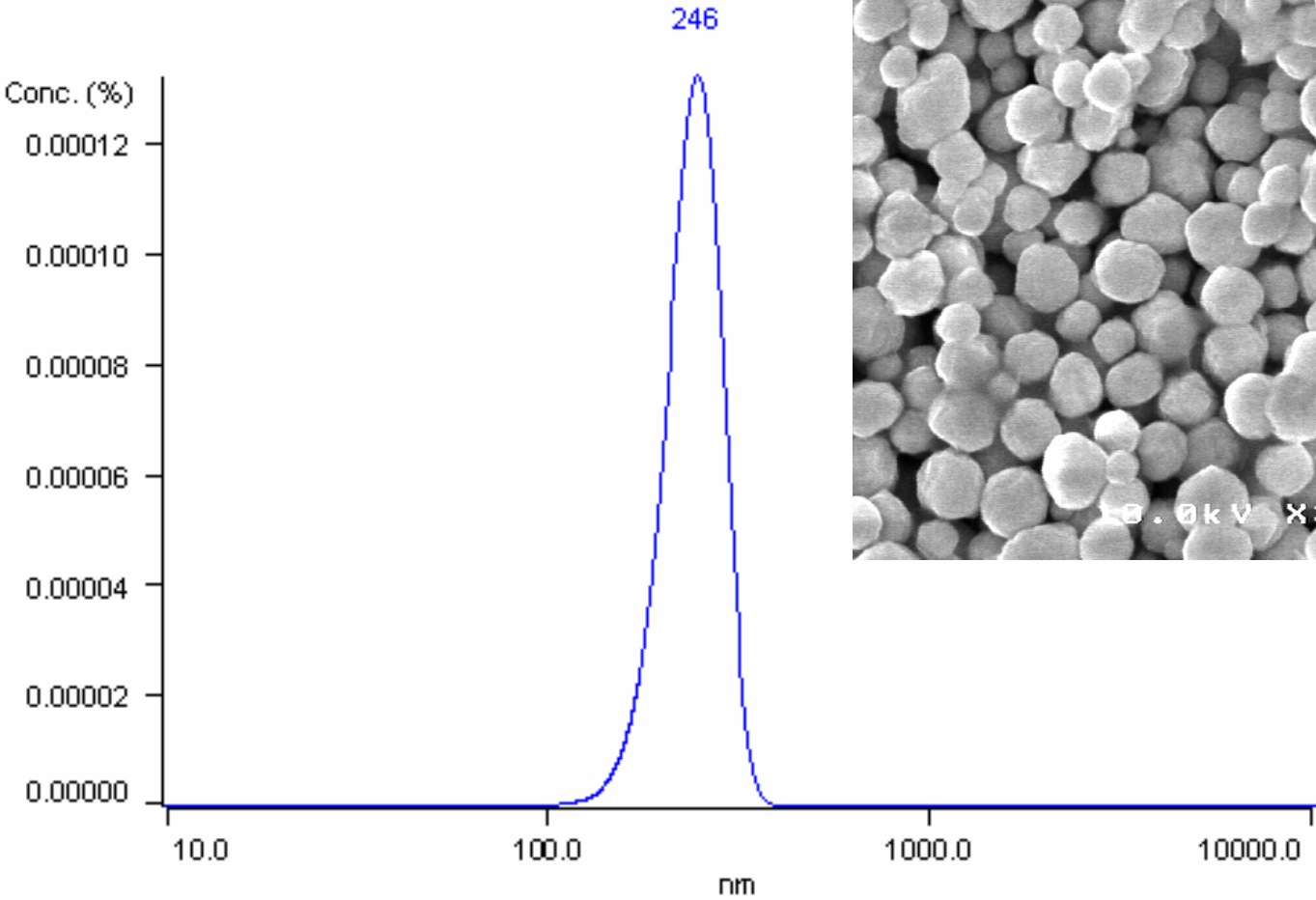
# Gold

## 1:3 mixture of 80 nm and 150 nm



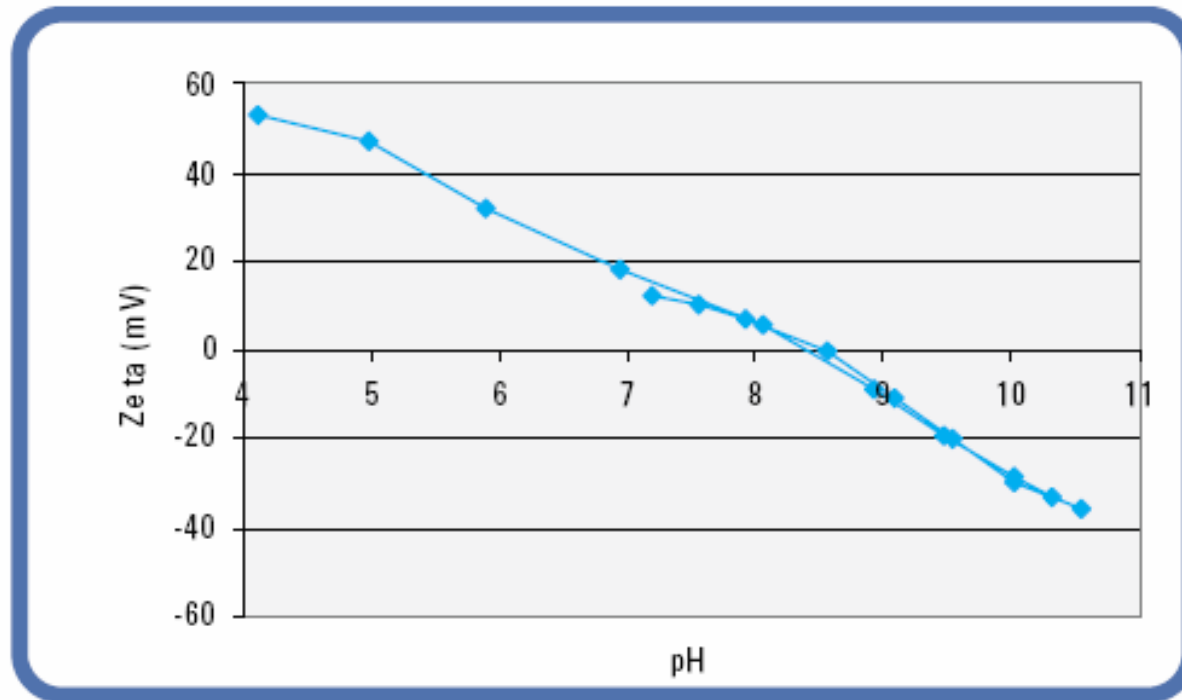
Concentration ~ 0.0003 %v/v

# Broader distribution Ni sample





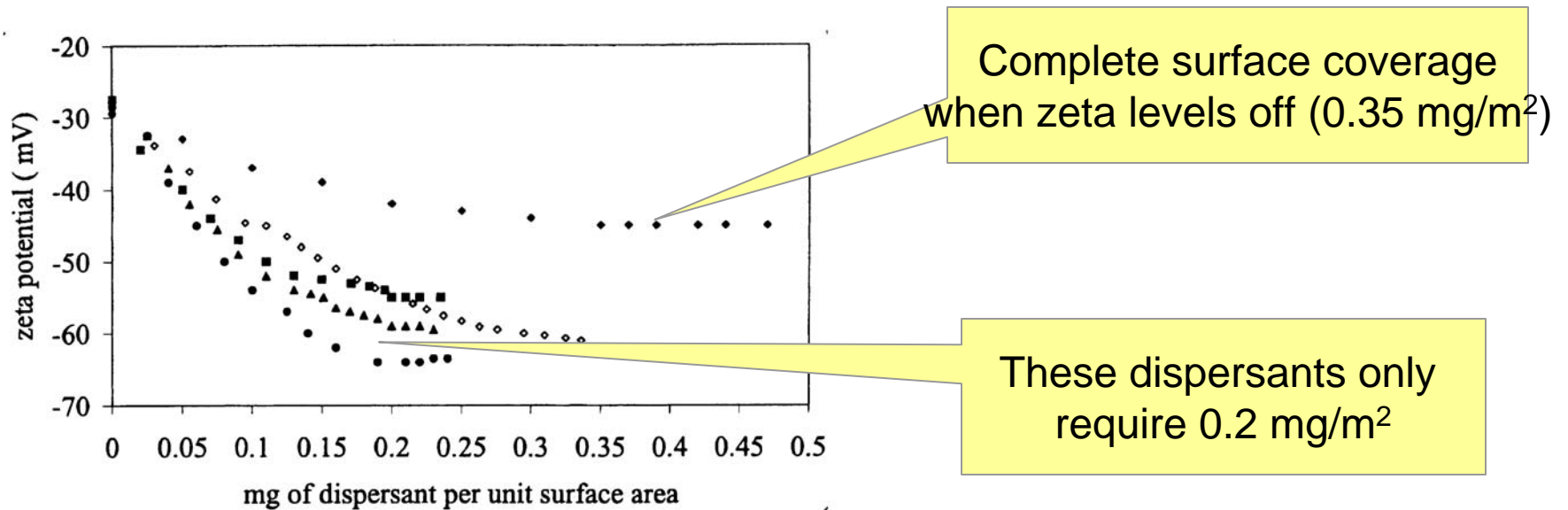
# Isoelectric point determination



IEP near 9 shows this  $\text{TiO}_2$  has  $\text{Al}_2\text{O}_3$  coating

# Optimum dispersant dose

## Choosing the best dispersant



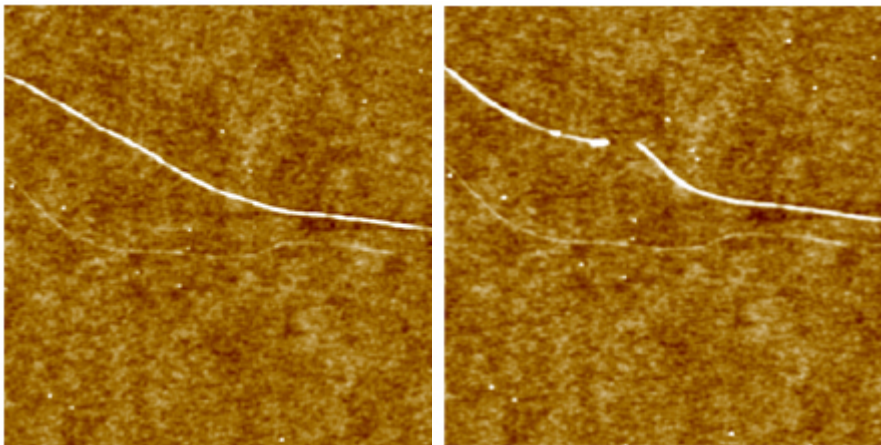
## Measurements by Greenwood et al<sup>1</sup> using five commercial dispersants on alumina

<sup>1</sup>Greenwood, R. (2003) "Review of the measurement of zeta potentials in concentrated aqueous suspensions using electroacoustics" *Advances In Colloid And Interface Science* **106** 55-81

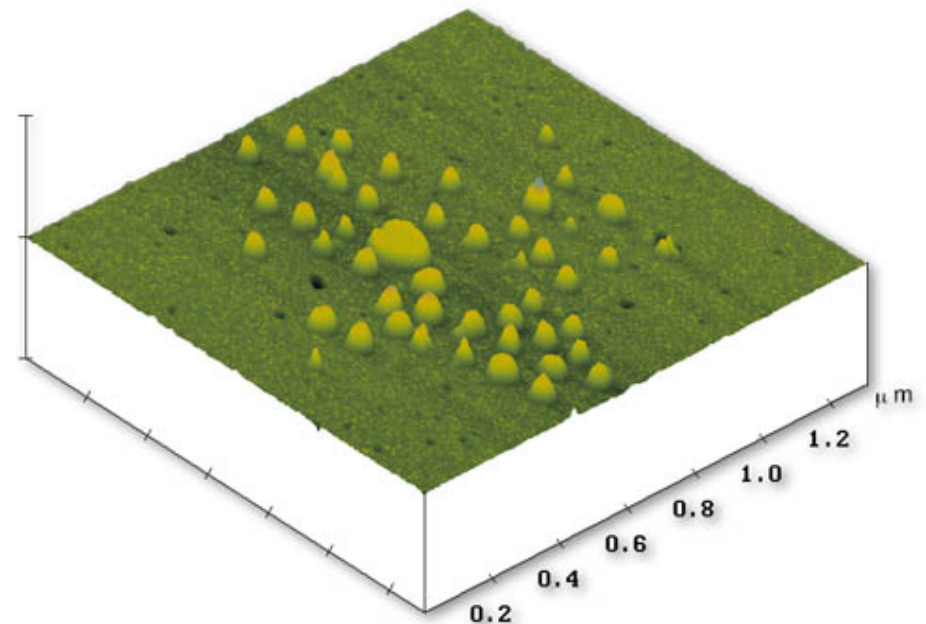
# Advantages of AFM

... when you really need to see your nanoparticles

- Measure particles individually – at nanometer size
- Physical/chemical characterization
- Shape
- Structure

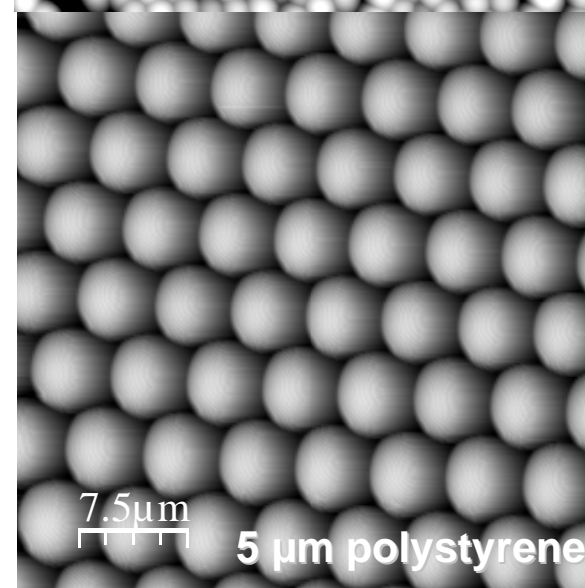
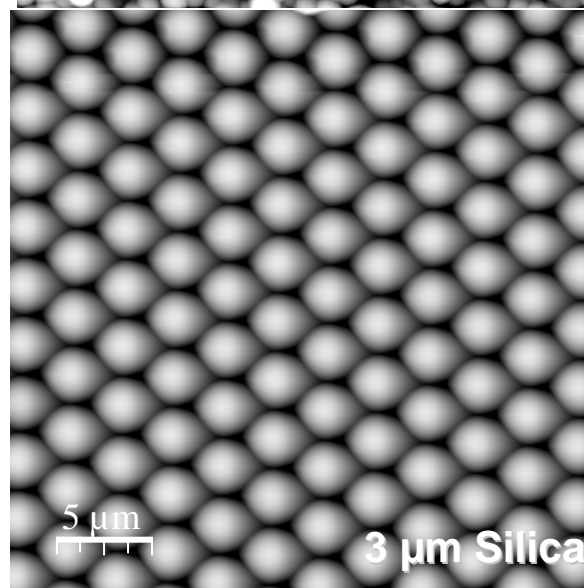
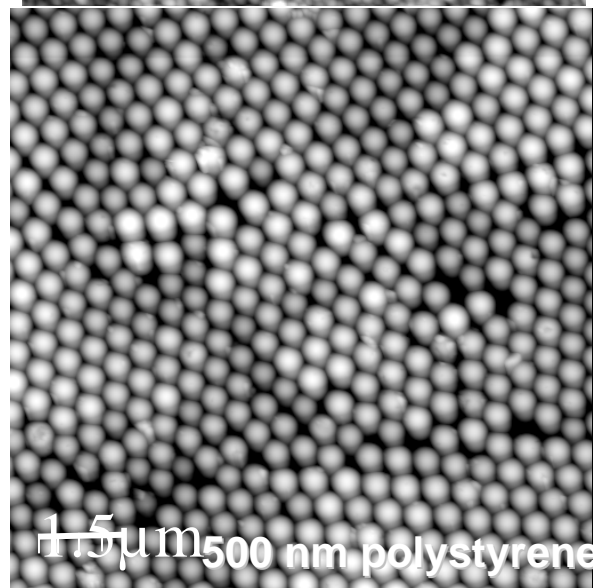
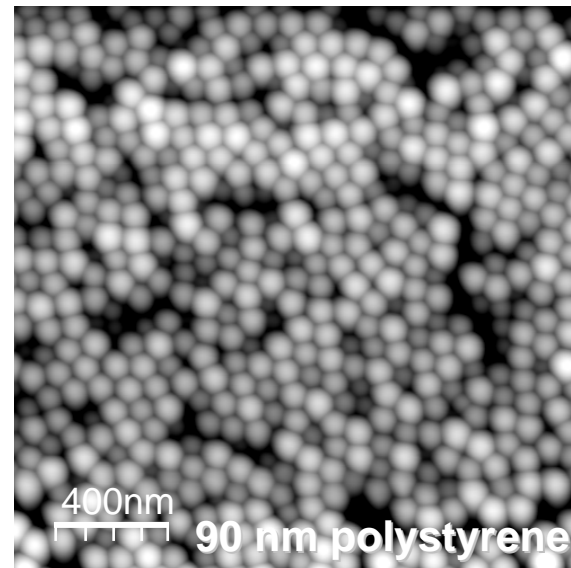
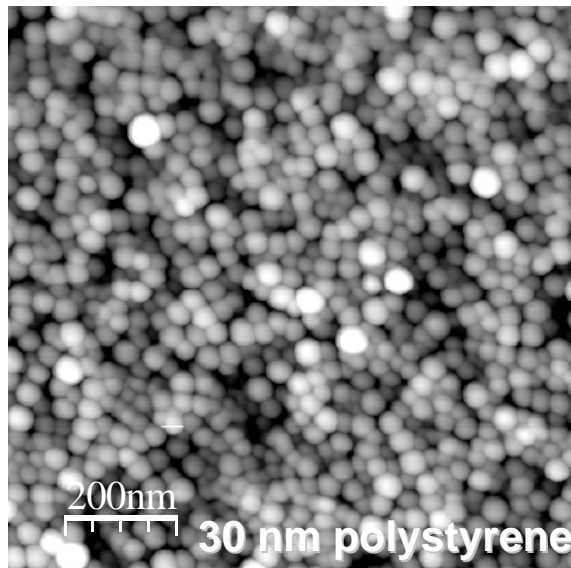
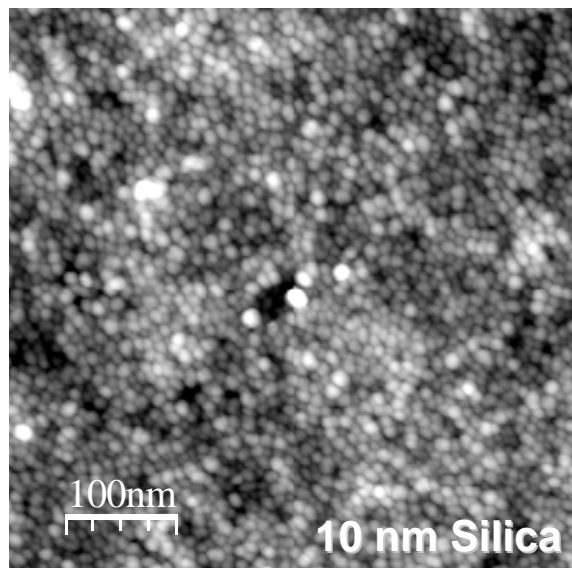


Carbon nanotubes before and after a precision 100 nm cut



MAC mode image of liposomes in pH 7.0 buffer

# Size characterization of close packed nanoparticles

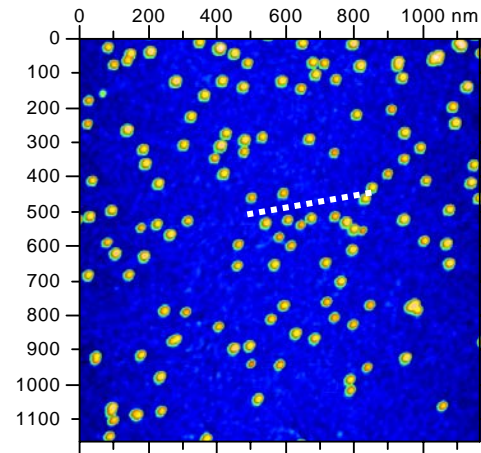
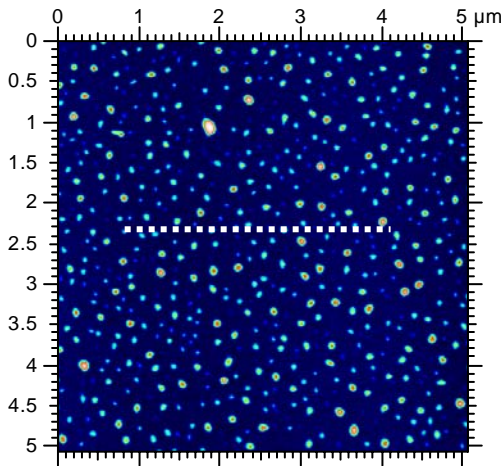


# Size characterization on isolated nanoparticles

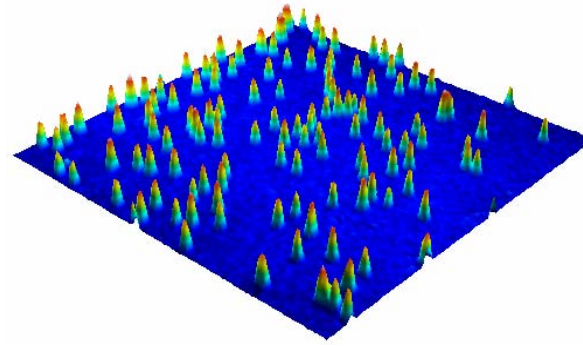
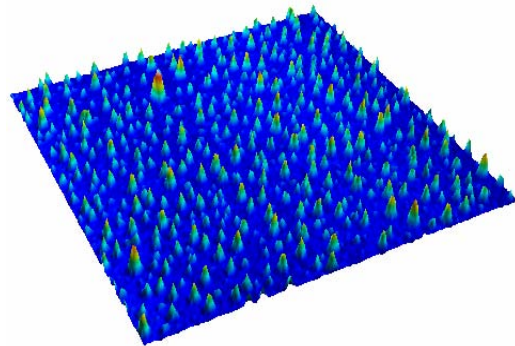
Subcellular structures (Yeast Lysates)

Au nanoparticles

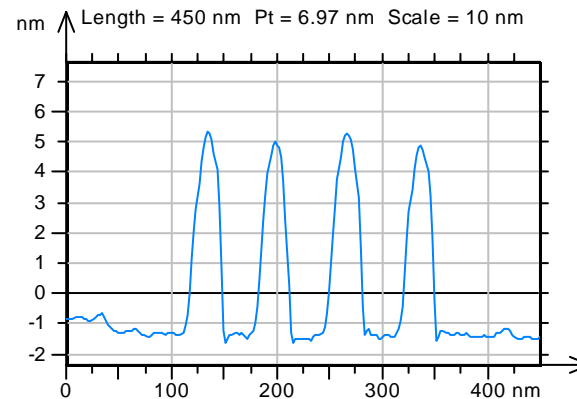
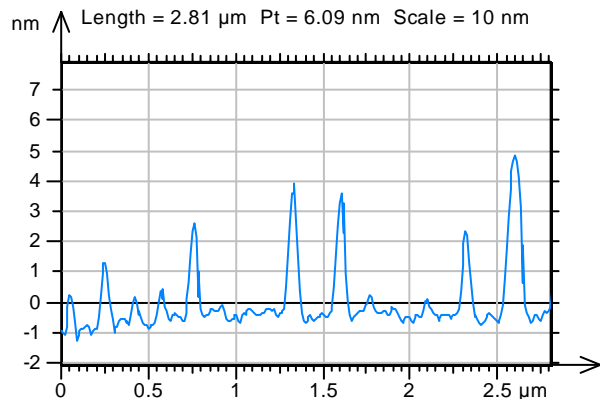
Topography



3D view

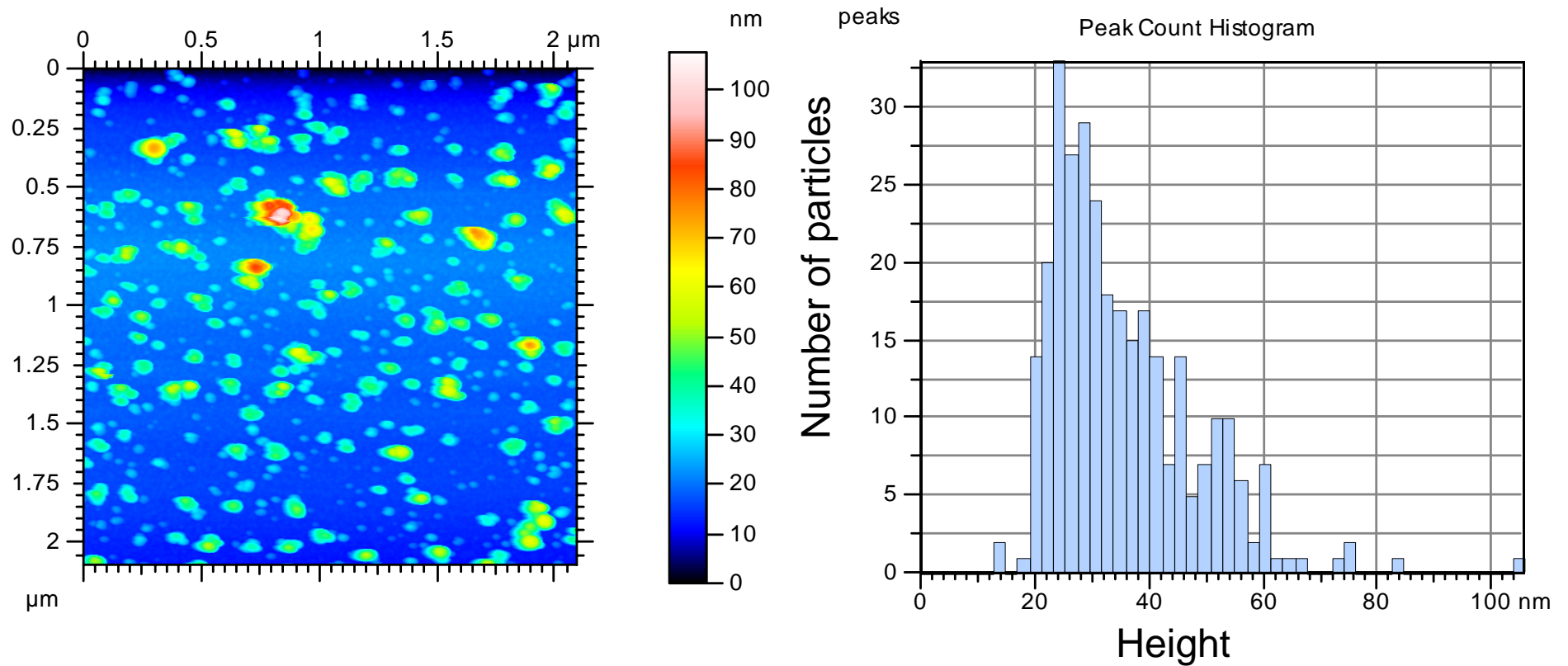


Height



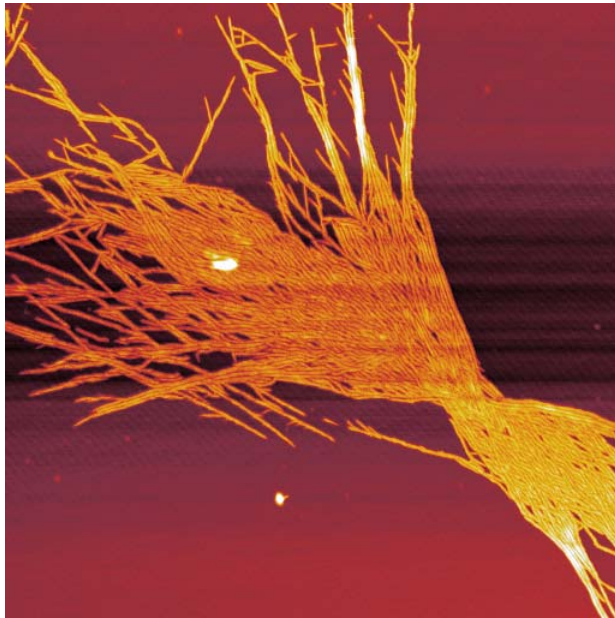
# Quantitative analysis of polydisperse sample

## 25 nm $\text{Al}_2\text{O}_3$



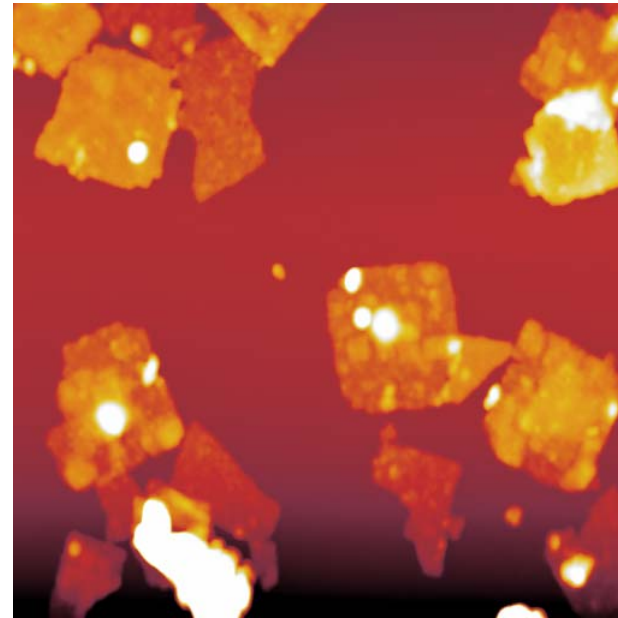
# Nanoparticle shape

Silicon Nitride nanopowder



Scan size: 3.6x3.6 um

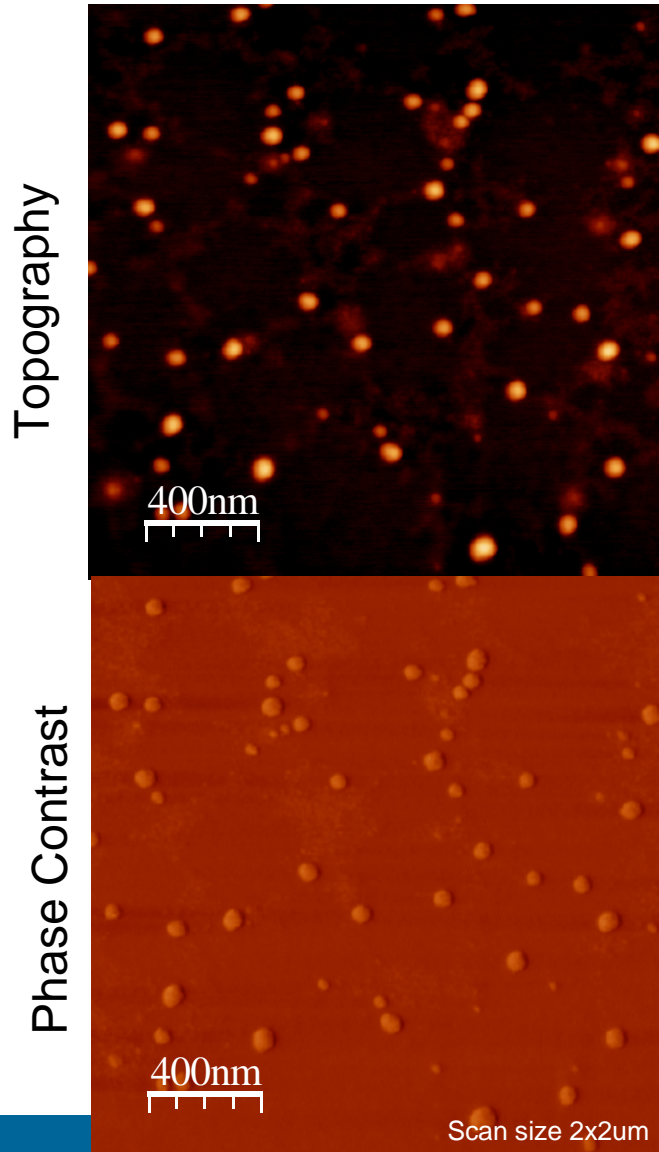
Yttrium Oxide nanoparticles



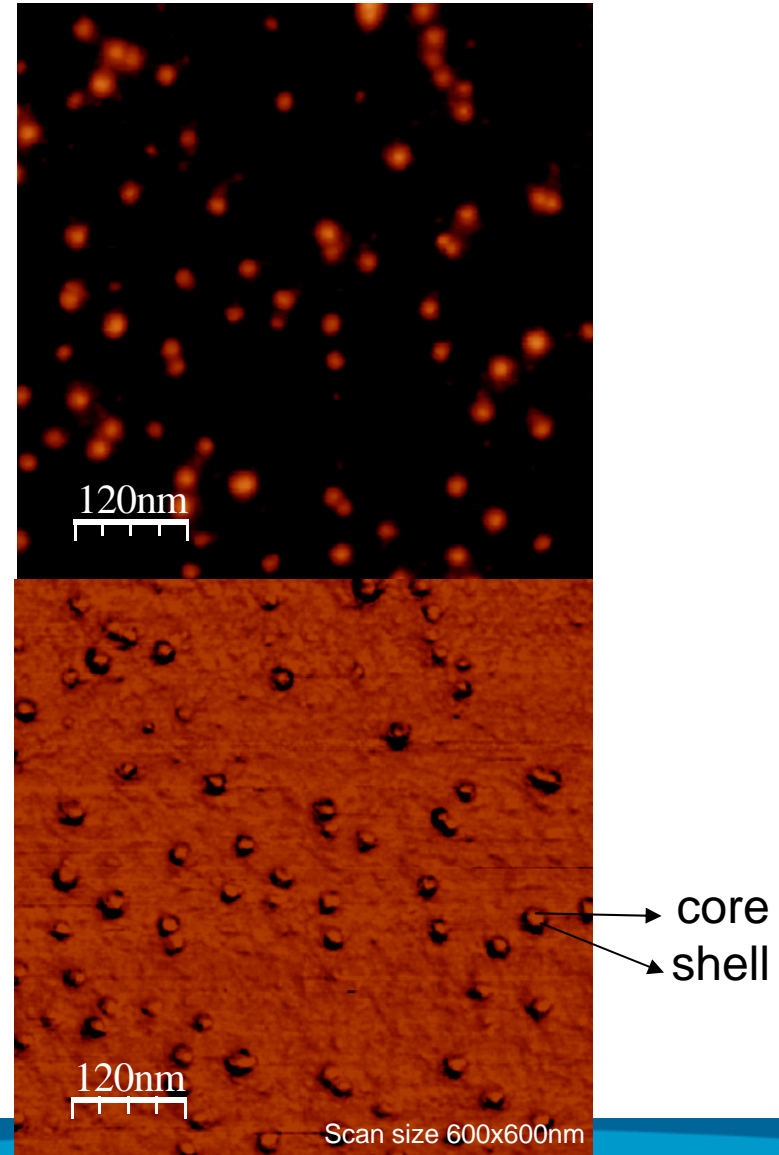
Scan size 2x2 um

# Nanoparticle structure

15 nm Au nanoparticle



Poly-lysine coated 5nm Au





# Nanomaterials & EHS

## Life-cycle analysis

- Expect zero or very low consumer exposure for EPM products
- Waste handling (including research waste)

## What is properly handled within existing industry practices for handling hazardous materials

- Damage mechanisms don't change, but density of active sites does
- Utilize existing expertise on naturally occurring or incidental ultrafine particles
- High level of diligence in electronics industry

## Workplace monitoring and exposure controls, OSHA protocols

- Personal Protective Equipment

## What's new

- Waste stream monitoring (can't see nanoparticulates)
- Airborne exposure monitoring for nanoparticles

## Materials of interest

- Nanotubes, nanowires, and nanoparticles
  - Carbon, boron nitride, GaN, ...

# Metrology Deliverables/Needs

- Establishment of metrological, predictive capabilities, and globally-accepted standards for manufacturing, modeling, and measurements of materials and their properties.
- Accurately and reproducibly measuring and predicting the dimension, structure, and chemistry of nanomaterials, and their interactions with the view of environmental and health effects.
- Development of instrumentation, metrologies, and models for reliably quantifying the concentration, dispersion, and reactivity of varied-shape nanoparticles in the workplace.
- Providing accurate measurement at the nanometer scale and to relate such measurements to macro-scale properties especially focused on in vitro diagnostics.

# Acknowledgements

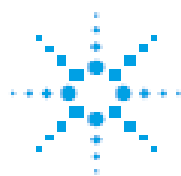
- Dr. Claire Alloca (NIST)
- Dr. Tom Campbell (ADA)
- Danielle Chamberlin (Agilent)

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# Agilent Technologies

## Helping our customers to ...

**Explore,** **be novel,** **be first**

