

Continuous Hydrothermal Synthesis of Nanoceramics; From Materials Discovery to Pilot Plant

Prof. Jawwad Arshad Darr

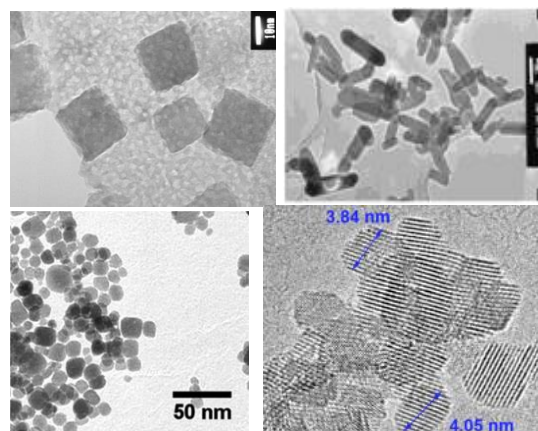
*The Clean Materials Technology Group, Department of Chemistry,
University College London, Christopher Ingold Laboratories, 20 Gordon Street, London WC1H 0AJ.*

j.a.darr@ucl.ac.uk

Introduction

Laboratory scale continuous hydrothermal flow synthesis (CHFS) systems for the controlled synthesis of inorganic nanoparticles (diameter <100 nm) have many potential commercial applications from catalysts to sunscreens and battery materials to fuel cell components. CHFS systems offer many advantages over batch processes: it is a green technology (using supercritical water as the reagent at >374°C and 22.1 MPa), and uses inexpensive precursors (e.g. metal nitrate salts), and parameters such as T , P , etc. can be controlled independently for the synthesis of high-quality, technologically-important functional nanomaterials in a single step (or fewer steps than conventionally used).[1-8]

The Clean Materials Technology Group at UCL,[9] has developed an engineered confined mixer,[4] which allows continuous running of a supercritical water CHFS system to prepare novel crystalline inorganic nanoparticle libraries. Via the CHFS route, these materials can be made directly or via further heat-treatment of intimately mixed precipitates (to form known “difficult to make” or hitherto unknown solid-state phases).[8] As well as the use of CHFS for materials discovery,[3] the talk will discuss the design and operation of a scaled-up CHFS Pilot Plant capable of Kg/h synthesis of nanoceramics as well as looking forward to the future. A recent review article on the topic has been published and gives an excellent overview to what can be done via this technology.[1]



TEM images of nanoparticles (<100nm) made via CHFS. a) 15 nm Co_3O_4 cubes, b) hydroxyapatite rods, c) In_2O_3 and (d) Ceria

References

1. Darr JA, et al. “Continuous Hydrothermal Synthesis of Inorganic Nanoparticles: Applications and Future Directions”, ACS Chem. Rev. Aug **2017**, DOI: [10.1021/acs.chemrev.6b00417](https://doi.org/10.1021/acs.chemrev.6b00417)
2. Guar, RI et al. “A direct and continuous supercritical water process for the synthesis of surface-functionalized nanoparticles”. Ind. Eng. Chem. Res. **2015**, 54, 7436–7451.
3. Marchand, P. et al “High-throughput synthesis, screening and scale-up of optimized conducting indium tin oxides”. ACS Comb. Sci. **2016**, 18, 130–137.
4. Guar, RI et al. “Scaling-up a confined jet reactor for the continuous hydrothermal manufacture of nanomaterials”. Ind. Eng. Chem. Res. **2013**, 52, 5270–5281.
5. Darr JA, Cabanas A, Lester E, Poliakoff M. Chem. Commun. **2000**, 901.
6. Darr JA, Cabanas A, Lester E, Poliakoff M, J.Mater. Chem. **2001**, 11, 561.
7. $\text{La}_4\text{Ni}_3\text{O}_{10}$ and $\text{La}_3\text{Ni}_2\text{O}_7$ from nanosized coprecipitates”, Weng XL, Boldrin P, Abrahams I, Skinner SJ, and Darr JA, Chem. Mater. **2007**, 19 4382 - 4384.
8. “Direct syntheses of $\text{La}_{n+1}\text{Ni}_n\text{O}_{3n+1}$ phases ($n=1, 2, 3$ and [infinity]) from nanosized co-crystallites”, Weng, X, Boldrin, P, Abrahams, I, Skinner, SJ, Kellici, S, and Darr, JA, J. Solid State Chem. **2008**, 181(5), 1123 - 1132.
9. <http://chemb125.chem.ucl.ac.uk/Pages/Research.html>